Work Orde		6038		*106	3038*	* * * * * * * * * * * * * * * * * * * *			Page 1
Item ID: Revision ID:	D3262-5			Accept	*N900040	100*	Setup S	I VI •	S1* S2*
	Cap 8/28/13 8/28/13	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*	·	Cust Item ID: Customer:			I W.	
Approvals:	Process Pla	in: MLJ	Date: <u>\}-\\\\</u> ?		Date:	· · · · · · · · · · · · · · · · · · ·		Ston	R1* R2*
Sequence ID/ Work Center II	D	Operation Description	· · ·	Set Up/ · Run Hours	Tool ID Tool #	Plan Acc Code Qty	cept Rejec Qty	t Reject Number	Insp. Stamp
Draw Nbr D3262	Rev E	BAND SAW	- · ·	0.00 orf	M4 13/09/1	15 (s Ø		
100 Bandsaw Jeaspa Bandsaw		Memo	ss: 6.000" x 0.500" x 5.400	0.00 " long Bar	/ ·				
*110 *110* HAAS 1		HAAS CNC VERTIC	AL MACHINING #1	0.00 4 0.00	S 4 13/09/16	(, ø		
HAAS CNC vertica	il machine #1	Machine FOLIO R DWG RE	as per dwg D3262 as per Folio FA902 and Dv EV: AAA EV: E NG JIG DT9636		13/09/17				, Pi

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: Suppose Date: 13/16/13

A Closed: Date: 39/25

										QA Closed.	THE DUTC	116
Work Order	֥	181.	125	-	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No	o	<u> 7000</u> 3-3			Rework Scrap Use-as-is Work Order Update		f Therm	Skid-tube Machining Moforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update	I	nitial	Acti		Sign &		
Cause	Dat	e Step	Qty	(or Non-conformance	Ch	ief Eng	Descr	iption	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved	13	yn 110	l	Cha Re se way Prefunes	m for 15 0.095 I all set in Direction / No Redefication	13	9/16	Acceptable Min thick Maintaine	knus Ld	13/a/16 13/00/16	Verification Sultable 13/09/19	DAS 16 9-89
				<u></u>	F	AUL	T CATE	GORY		•		
Landin	g Gear				General							
	Bend Centr	e Not Conce	ntric to	o/s	Bend BOM/Route Broken/Damaged			on Incomplete		Ovalized Over/Under Part Incorred	ct	Pressure/Forced Temperature/Cure Weld
	Cuffs	ed/Crimped			Burrs Contamination		Mainte		Jnclear	Part Lost/Mi		Wrong Stock Pulled
-	Heat		- 1.		Countersink	<u> </u>	Mislabe		<u> </u>	Positioned V		Other
\	 i `	ction Strip in	ıube	<u> </u>	Cut Too Short Drill Holes		Misread Offset	1		Power Loss/	onige [Tomer
-		es in Bend e Waves in	Evtrucio	<u>,</u>	Drawing Drawing		i .	Calibration				
\ \ \-				""	Finish	-	l				 	
 	Turning Sequence Finish Wave/Twist in Tube Folio		Out of Sequence Outside Dimensions									
I	Wave/Twist in Tube FOIIO				Outside Dimensions							

Work Orde August-28-13 1		06038		*106	3038*						Page 2
Item ID: Revision ID: Item Name: Start Date:	D3262-5 Cap 8/28/13	Start Qty: 6.00	*6*	Accept	*N900040	100)*	Setup	Start Stop	*N:	S1* S2*
Required Date: Reference:		Req'd Qty: 6.00	*6*		Customer:				644		
Approvals:	Process Pl	an:	Date:	Tooling:	Date:		•	Run	Start	*NI	₹1*
	QC:		Date:	SPC (Y/N):	Date:	sale to the			Stop	*NI	R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID Tool #	Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
120 *120* QC Quality Control		QC2- Inspect parts off m Memo	achine FAI/FAIB	0.00 AS	f		6	9	8		
130 *130* QC Quality Control		QC8- Inspect parts - sec	ond check	0.00	m2 13/09/19			<u>, , , , , , , , , , , , , , , , , , , </u>	¥		+. +.
140 *140* Packaging Packaging		Identify as per dwg & St Memo	ock Location (0.00			6			(3	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~

		,	
NCR:	Yes	/	No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: ____

NCK: 1	es / ivo				WORK ONDER WORK-	CONFORI	VIAIVEL / OF		QA Closed:	Dat	e:
Nork Orde	r:				DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
	o				Rework Scrap		Skid-tube Machining	Crosstube Small Fab		Water Jet d. Eng. Coor.	Engineering Quality
NCR N	0				Use-as-is Work Order Update] Therm	noforming Large Fab	Finishing Composite	Rec/Sto	re/Packaging Supplier	Other
Root				Descri	ption of work order update	Initial	Ac	ction	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Chief Eng	Desc	cription	Date	Verification	QC Inspector
oc/Data											
quip/Tooling											
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/laterial											
etup	_]	
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rocess						ĺ	}				
upplier											
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Inapproved											
						AULT CATE	GORY				
Landir	g Gear				General				1	-	
	Bendin	-			Bend	Grain			Ovalized	Ļ	Pressure/Forced
ļ	Centre	Not Conce	ntric to (o/s	BOM/Route	Hardwa			Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	Inspect	ion Incomplete		Part Incorre	ct	Weld
1	Crushe	d/Crimped		L	Burrs	Instruct	tions Incomplete	/Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination	Mainte	enance	·	Part Moved		
	Heat Ti	eat			Countersink	Mislabe	eled		Positioned V	Vrong _	_
[Inspect	ion Strip in	Tube		Cut Too Short	Misread	d		Power Loss/	'Surge	Other
- [Ripples	in Bend			Drill Holes	Offset					
, [Torque	Waves in	Extrusion	ո [Drawing	Out of	Calibration				
	Turning	g Sequence)		Finish	Out of	Sequence				,
ļ	Wave/	Twist in Tu	be		Teolio	Outside	Dimensions				

Work Order ID 106038 August-28-13 12:33:04 PM				*106	\$038*						Page 3
Item ID: Revision ID: Item Name:	D3262-5 Cap			Accept	*N9000	4010	N *	Setup	Start Stop	*N: *N:	S1* S2*
Start Date: Required Date: Reference:	8/28/13 8/28/13	Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*		Cust Item ID: Customer:						
Approvals:	Process P	lan:	Date:	Tooling:	Date:		 -	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID 1	Fool # Plan Code		pt Re Qt	-	Reject Number	Insp. Stamp
*150 *150* QC Quality Control		QC21- Final Inspection - Memo	· Work Order Release	0.00				H pl	/RC 1 (3-1	13-0 59-7	09-23 3

NCR: '	Yes	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UP	DATE			•
											QA Closed:	Date	:
Work Ord	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part N	- . No.					Rework Scrap Use-as-is Work Order Update		Machining Small Fall Thermoforming Finishing		Crosstube Small Fab Finishing Composite	4	Water Jet od. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
			·								_		
Root						ption of work order update	1	nitial		tion	Sign &		
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data	Ш						1						
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							AUL	T CATE	GORY				· · · · · · · · · · · · · · · · · · ·
Landi						General	_	1	•		1	_	· ¬
	-	Bending	_			Bend	_	Grain			Ovalized		Pressure/Forced
	$\boldsymbol{\vdash}$	Centre No	ot Concer	ntric to	o/s	BOM/Route	-	Hardwa		_	Over/Under		Temperature/Cure
	-	Cracks			_	Broken/Damaged		1	on Incomplete	. —	Part Incorre	⊢	Weld
	-	Crushed/	Crimped		<u> </u>	Burrs	_	4	ions Incomplete/	Jnclear	Part Lost/M		Wrong Stock Pulled
	\vdash	Cuffs			ļ	Contamination	ļ	Mainte		<u> </u>	Part Moved		
	-	Heat Trea				Countersink	\vdash	Mislabe		<u> </u>	Positioned V		٦
	_	Inspection	•	Tube	\vdash	Cut Too Short		Misread	I		Power Loss/	'Surge	Other
	Н	Ripples in			<u> </u>	Drill Holes	\vdash	Offset					
	lacksquare	Torque W			n	Drawing	<u></u>	1	Calibration			·	
1		Turning S	equence		1	Finish .	Out of Sequence						

Outside Dimensions

DQA:

Date:

Wave/Twist in Tube

Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

August-28-13 12:33:04 PM

Work Order ID:

Parent Item:

D3262-5

Parent Item Name:

Cap

106038

Start Date: 8/28/13

Required Date: 8/28/13

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP REV:A NEW ISSUE 10-01-19 JLM VERIFIED BY:EC

IPP Rev:B as per ECN10-571

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.500X06.000		Purchased	No			100	f	57.6693	0.96	6.0631578			
6061-T6 Bar .500 x 6.00				Location		Loc Qty	Lo	c Code					
				MAT005		57.6692632						•	
				11256 12252 m1266	:1	0.8192632 20.85 36			3.8	135 14	13/0	9/15	

Page

												DQA:	Da	ate: ַ	
NCR:	Yes	/ No				WORK ORDER NON-C	10 0	NFORM	MANCE / UP	DATE	,	QA Closed:	D:	ate:	
						DISPOSITION	\neg			AGAINST DI		_		-	
Work Orde	er: _		<u>.</u>				.				_			_	
	•					Rework			Skid-tube	Crosstube	╛	•	Water Jet	\vdash	Engineering
Part N	No					Scrap	<u> </u>		Machining	Small Fab	╛		d. Eng. Coor.	-	Quality
						Use-as-is]]		noforming	Finishing		Rec/Stor	e/Packaging	-	Other
NCR I	۸o		<u></u>			Work Order Update]		Large Fab	Composite			Supplier		
				·	<u> </u>		igspace				_		· ·		<u> </u>
Root						ption of work order update	1	nitial	Act		ļ	Sign &			
Cause	_	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	iption	4	Date	Verification	'n	QC Inspector
Doc/Data	Ш		-		1						ļ		'		
Equip/Tooling				1							١				
Operator	Ц										1				
Material	Ш							:			١				
Setup	Ш								•						
Other	Ш										1				
Process	Ш						1								
Supplier							1							-	
Training															
Unapproved							$oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{oldsymbol{ol}}}}}}}}}}}}}}}}}}$								
						F	AUL	T CATE	GORY				***		
Landi	ng G	ear				General	_				_				•
		Bending				Bend		Grain		L	_	Ovalized			Pressure/Forced
		Centre No	ot Concei	ntric to	o/s	BOM/Route		Hardwa	re		_	Over/Under	tolerance	\square	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		ال	Part Incorrec	:t		Weld
		Crushed/	Crimped			Burrs		Instruct	ions Incomplete/U	Jnclear		Part Lost/Mi	ssing		Wrong Stock Pulled
		Cuffs				Contamination Maintenance						Part Moved			

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

Countersink

Cut Too Short Drill Holes

Drawing

Finish

Folio

Positioned Wrong

Power Loss/Surge

Other

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

DART AEROSPACE LTD	Work Order:	106038
Description: Cap	Part Number:	D3262-5
Inspection Dwg: D3262 Rev: E		Page 1 of 1

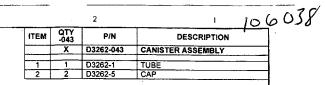
FIRST ARTICLE INSPECTION CHECKLIST

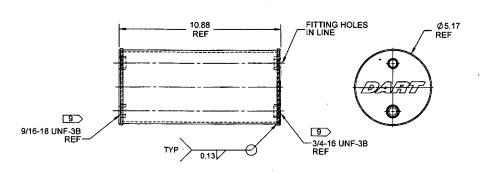
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.45	+/-0.030	£442	7		TK-04	Venn.
0.25	+/-0.030	۰,25	7		t ₁	и
Ø0.875	+/-0.010	. 876	7		Α	И
Ø5.005	+0.010/-0.000	5.009	7		ti	n
R0.063	+/-0.010	£30 ₂	7		R-67	
0.080	+/-0.010	,077	7		FK-04	Verm
0.13	+/-0.030	0126	7		100 CO	Mic
0.070 x 45°	+/-0.010 x 0.5°	.070	V			
Ø5.165 Ref	+/-0.010	5.163	7		F-K-OU	Vern:
1.63	+/-0.030	1.63	7		IV.	**
3.25 Ref	+/-0.030	3, 25	1		h i	h
9/16-18 UNF-3B	N/A	9/16-18	7		·	
3/4-16 UNF-3B	N/A	3/4-16	7			
		•				
0.091	+0.007/-0.008	,096	7		FK-04	Vern.
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R0.02	+0.00/-0.01	K = 02			u '	·
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		\				
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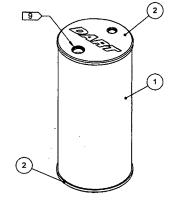
OPS I		
Measured by:	Audited by:	Preliminary Approval:
Date: 13/09/16	Date: 13/09/19	Date:

Rev	Date	Change	Revised	þχ	Approved
Α	10.06.07	New Issue	KJ C	$K_{k'}$	<u> </u>
				7)	

3 ⋅ € QTY -041 ITEM P/N DESCRIPTION D3262-041 CANISTER ASSEMBLY D3262-1 TUBE D3262-3 CAP SHOP Car Burn Carlotte Same EM IN PART J UNCONTROL D COPY STRUCTURE - NOVEME WITHALL TICE WORK ORDER 75-10-6038 MG 13-08.29 10.88 REF -FITTING HOLES IN LINE Ø5.17 (2) D3262-041 CANISTER ASSEMBLY 0.25 WAS 0.45 (ZNC7-4, C7-5); 0.13 WAS 0.33 (ZN B7-4, B7-5); ADD DIMENSION (ZN B1-4, D1-5, B1-5) RF 10.05.03 ADD D3262-043/-5 (ZN B5-2; B5-5): REVISE DIMENSIONS TO EQUAL TOOL DIMENSIONS (ZN B2-4; C2-4) PER CAR 09-004 RF 09.12.30 С Ø5.165 WAS Ø5.190 RF 06.08.31 NOTES:
1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3262-041" AND B/N USING FINE POINT PERMANENT INK MARKER ADD PRESSURE TESTING OPTION MB 05.02.14 NEW ISSUE 04.05.06 Α RÉ DATE REV. DESCRIPTION BY DESIGN RF DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. E D3262 MFG. APPR. SHEET 1 OF 5 8) LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS APPROVED TITLE SCALE **FUEL PURGE CANISTER** NTS DE APPR. COPYRIGHT © 2004 BY DART AEROSPACE LTD
or of Private Autocombonius, and a sufflex on the Express constitution of the Private Conference on the Private Conference Con DATE 10.05.03 8 7 3







D3262-043 CANISTER ASSEMBLY

RELEASED

NOTES:
1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.05 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3262-043" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 2.50 lbs
8) LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR
PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS
9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE

DESIGN	RF	DART AEROSPACE	LTD
DRAWN RF		HAWKESBURY, ONTARIO, CANADA	
CHECKED	16	DRAWING NO.	REV. E
MFG. APPR.	9/	[→] D3262	SHEET 2 OF 5
APPROVED	10	TITLE	SCALE
DE APPR.		FUEL PURGE CANISTER	NTS
DATE 10.05.03		COPYRIGHT © 2004 BY DART AEROSPACE LTD THE DOCUMENT IS PRIVATE WID CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE ON COMPANY DATE OF THE PERSON WITHOUT WINDTHE PRESSOR HOW DATE AND MAY CELL TO.	

106038 Ø5.00 REF D3262-1 TUBE NOTES: 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, 5.00 OD x 0.125 WALL PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 REF. DART SPEC. M6061T6T5.000W.125 REF. DART SPEC. M60611615.000W.125
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.96 lbs
8) PART IS SYMMETRICAL ABOUT CENTERLINE DESIGN DART AEROSPACE LTD DRAWN RF HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. E D3262 MFG. APPR. 94 SHEET 3 OF 5 APPROVED FUEL PURGE CANISTER

COPYRIGHT © 2004 BY DART AEROSPACE LTD

THIS DOORMATIO RHANTLA HIS CONFEDENCE, AND IS SHYPHOR ON THE DYNESS COREM

NOT TO BE USED FOR ANY PRIFFERS CONFIDENCE AND ANY ATTORNEY PRIFFERS

TO TO BE USED FOR ANY PRIFFERS CONFIDENCE AND ANY ATTORNEY PRIFFERS

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TO BE USED FOR ANY PRIFFERS CONFIDENCE AND ANY ADMINISTRATION OF THE PRIFFERS CONFIDENCE AND ADMINISTRATION OF THE PRIFFERS DE APPR. DATE 10.05.03

Ø0.875 2 PL ⁴Ø5.005^{+0.010} R0.063 TYP Ê 0.070 x 45° CHAMFER 0.080 TYP 0.13 TYP

DRILL THRU Ø0.516 (33/64 DRILL), TAP HOLE 9/16-18 UNF-3B PER MIL-S-8879 Ø5.165 REF 2 PL 1.63 3.25 REF

R0.03±0.01 R0.02^{+0.00} 0.696^{+0.007} -0.008 0.588^{+0.005} -0.000 2 PL 0.091^{+0.007} -0.008 2 PL 0.45 🛕 DETAIL B C7-4

SECTION A-A C5-4

D3262-3 CAP

1) MATERIAL: 6061-T6/T651 ALUMINUM BAR
PER QQ-A-200/8 OR QQ-A-225/8
REF. DART SPEC. M6061T6B
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE 'DART' LOGO AS SHOWN USING 0.75 HIGH x 0.010 DEEP
(MAX) LETTERS WITH TOOL RADIUS OF 0.25 MIN
7) WEIGHT: 0.28 lbs
8) PART IS SYMMETRICAL ABOUT CENTERLINE
•

DESIGN RF		DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANA		
CHECKED	AS	DRAWING NO.	REV. E	
MFG. APPR.	91	D3262	SHEET 4 OF 5	
APPROVED	149	TITLE	SCALE	
DE APPR.	-4-	FUEL PURGE CANISTER	NTS	
DATE 10.05.03		COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOUBLIN'S SHANT MAD COMPENSION USES SHAPED ON THE COMPES CONSTITUTING NOT THE SHAPED COMPENSION OF COMMENCIATED TO ANY THE PRIOSE OF		

NOTES:

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106038

Ø0.875 2 PL -D c2-5 05-0.010 R0.063 0.070 x 45° CHAMFER 0.080 0.13 A TYP

SECTION C-C D5-5

87-5 Ø5.165 9/16-18 UNF-3B REF PER MIL-S-8879 1.63 3.25 REF ◬ DRILL THRU Ø0.688 (11/16 DRILL), TAP HOLE 3/4-16 UNF-3B

D3262-5 CAP

NOTES: 1) MATERIAL: 6061-T6/T651 ALUMINUM BAR PER QQ-A-200/8 OR QQ-A-225/8 REF. DART SPEC. M6061T6B

D

REF. DART SPEC. M6061T6B

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

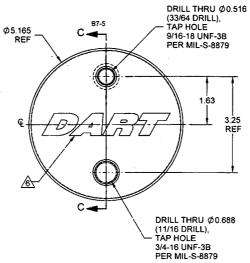
6) IDENTIFICATION: ENGRAVE 'DART' LOGO AS SHOWN USING 0.75 HIGH x 0.010 DEEP

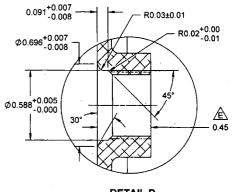
(MAX) LETTERS WITH TOOL RADIUS OF 0.25 MIN

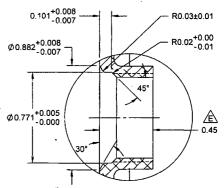
7) WEIGHT: 0.27 Ibs

8) PART IS SYMMETRICAL ABOUT CENTERLINE

8







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DESIGN RF		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN RF			
CHECKED	16.	DRAWING NO.	REV. E
MFG. APPR.	9/	D3262	SHEET 5 OF 5
APPROVED	10	TITLE	SCALE
DE APPR.	-#	FUEL PURGE CANISTER	NTS
DATE 10.05.03		COPYRIGHT © 2004 BY DART AEROSPACE LTD THE DECIMENT BY EVENT AND CORE CENTUR, MAD BY PRIFER SON THE PRIFES CONTINUE THAT IT IS NOT TO BE USED FOR AIM PURPOSE ON CORES ON COMMUNICATION TO JUNY OTHER PRIFESON WITHOUT	

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